## Thread milling cutter solid carbide TIAIN 3xD straight shank HA For universal use up to 1500 N/mm2 in female threads



## Execution:

Thread milling cutters with short thread section

## Advantage:

- Innovative cutting geometry for very high dimensional accuracy, process reliability and chip removal.
- Thread milling cutting of very small threads from M1.4 x 0.3 possible

| Art. no.                           | 13496 099                  |
|------------------------------------|----------------------------|
| Brand                              | ORION                      |
| Manufacturer Part Number           | 13496099                   |
| Cutting material                   | SC                         |
| Surface                            | TIAIN                      |
| Hole type                          | Clearance/blind hole ≤ 3xD |
| Tool holding device                | HA parallel shank          |
| Cutting edge diameter              | 4.65 mm                    |
| Pitch                              | 1 mm                       |
| Suitable for metric threads from   | M6                         |
| Length                             | 58 mm                      |
| Effective length of thread milling | 20 mm                      |
| Shank diameter                     | 6 mm                       |
| Number of cutting edges            | 3 PCS                      |
| f steel 1000                       | 0.06 mm/r                  |
| Gross Weight                       | 0.021 kg                   |
| Product Group                      | 1DD                        |

EAN

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