

## PDJN clamp holder with internal cooling, negative

for copy and longitudinal lathing with DN indexable insert

**ATORN**<sup>®</sup>

### Application

for copy and longitudinal turning with DN indexable insert, 55°

### Version

- precision-manufactured steel support with high-performance internal cooling system, nickel-plated, hardened, toggle clamp system, type D, working angle 93°, tip angle 55°, clearance angle 0°

### Advantage

- high-performance cooling channel system with three outlets ensures an extremely long service life and reliable work
- very streamlined geometry, optimised for contour lathe work with large feed depths and unfavourable conditions
- negative body geometry ensures good stability and absorption of force for large cutting depths
- wide adjustment range: suitable for both finishing and rough machining



<b>Art. no.</b>	<b>17838 725</b>
<b>ISO name</b>	PDJN R/L 2525 M15 IK G1/8
<b>Shaft height</b>	25 mm
<b>Shank width</b>	25 mm
<b>Length</b>	150 mm
<b>Length of head</b>	28 mm
<b>Programming size</b>	32 mm
<b>Suitable for indexable inserts</b>	DN.. 1506..
<b>Tool design</b>	Right
<b>DIN</b>	4983

### EAN-Code

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