

Cutting inserts, single-cutting, type ET Neutral APU40

For radial grooving and cutting in steel, stainless steel, cast iron

ATORN

Application:

For radial grooving and cutting with extremely positive chip geometry for stainless steels and special alloys that are difficult to cut.

Execution:

- Precision-sintered cutting insert, ET geometry with extremely positive cutting edge

Advantage:

- Maximum service life in the series production of stainless steels
- A problem solver in special alloys that are difficult to cut!



Art. no.	17672 185
Brand	ATORN
Manufacturer Part Number	12370413
f min./max.	0.05-0.15 mm/r
Recessing width	2 mm
Radius	0.2 mm
Tool design	Neutral
Surface	Coated
Carbide type	APU40G
Material to be processed	Steel, Stainless steel, Cast metal, Special alloy
Min./max. Vc in steel	50-240 m/min
Min./max. Vc in stainless steel	50-200 m/min
Min./max. Vc in cast iron	80-200 m/min
Harmonized System Code	82090020
Gross Weight	0.002 kg
Product Group	1FR

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