

SDUC steel boring bar, positive right

for longitudinal and copy turning using DC indexable insert

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Application

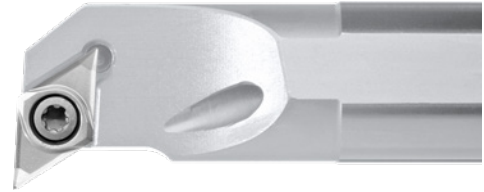
For longitudinal and copy turning with DC 55° indexable insert.

Version

- precision-manufactured **steel** boring bar, with inner cooling, D type, 93.5° pitch angle, 55° tip angle, 7° clearance angle

Advantage

- very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces



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|---------------------------------------|--------------------|
| Art. No. | 17847 042 |
| ISO name | A 20 R SDUC R/L 11 |
| Min. bore diameter | 26 mm |
| Shaft diameter | 20 mm |
| Cutting edge height | 9 mm |
| Clearance length | 32 mm |
| Length | 200 mm |
| Clamping surface height | 18 mm |
| Programming size | 13 mm |
| Suitable for indexable inserts | DC.. 11T3.. |
| Tool design | Right |
| DIN | 8024 |

EAN-Code

4050293110814