

## Machine tap extension

For using machine taps

**ORION**<sup>®</sup>

### Application:

For extending machine taps in conjunction with deep and difficult to reach threads on CNC and conventional machines, in tapping chucks or quick-change chucks.

### Execution:

- Steel tool holder with collet chuck and clamping nut; steel shank of the extension pursuant to DIN for high requirements for process reliability and service life

### Advantage:

- Very flexible and fast solution as there is no need to procure special machine taps
- User-friendly handling with short changeover times
- Excellent value for money



<b>Art. no.</b>	<b>13533 028</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	13533028
<b>Suitable for DIN 374/376 screw tap</b>	M39-M42
<b>Suitable for screw tap square socket size</b>	24 mm
<b>Size of square</b>	24 mm
<b>Collect depth</b>	60 mm
<b>Collet chuck diameter</b>	32 mm
<b>Collect outer diameter</b>	44 mm
<b>Shank diameter</b>	32 mm
<b>Length</b>	200 mm
<b>Shaft length</b>	100 mm
<b>Gross Weight</b>	1.625 kg
<b>Product Group</b>	139

### EAN

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