

Plasticware Technical Guide

Technical guide for use of different plasticware products

Physical properties & chemical resistance of plastics

Polypropylene, PP

- Translucent rigid polymer
- Temperature range -20 to +135°C
- Autoclavable at 121°C
- Good to excellent chemical resistance
- Resistant to fatigue, making it tough
- Typically used for beakers, bottles, cylinders, funnels, jugs, etc.



Polytetrafluoroethylene, PTFE

- Opaque rigid polymer
- Wide temperature range -200 to +260°C
- Autoclavable at 121°C
- Unrivalled resistance to almost all chemicals
- Extremely low friction coefficient
- Typically used for EISCO stopcocks in burettes



Low Density Polyethylene, LDPE

- Translucent flexible polymer
- Narrow temperature range of -50 to +80°C
- Not autoclavable at 121°C
- Good to excellent chemical resistance
- Robust and virtually unbreakable
- Typically used for wash bottles



Polymethylmethacrylate, Acrylic (PMMA)

- Transparent rigid polymer
- Narrow temperature range -60 to +50°C
- Not autoclavable at 121°C
- Moderate chemical resistance
- Very tough and high clarity
- Typically used for radiation shields



High Density Polyethylene, HDPE

- Translucent rigid polymer
- \bullet Broad temperature range of -100 to +120°C
- Not autoclavable at 121°C
- Good to excellent chemical resistance
- High tensile strength making it very tough
- Typically used for bottles



Polystyrene, PS

- Transparent rigid polymer
- Narrow temperature range -40 to +90°C
- Not autoclavable at 121°C
- Moderate chemical resistance
- Brittle yet has excellent clarity
- Typically used for container ware





Polymethylpentene, PMP (TPX)

- Transparent rigid polymer
- Broad temperature range -180 to +145°C
- Autoclavable at 121°C
- Good to excellent chemical resistance
- Has a low density and a high clarity
- Typically used for beakers and cylinders



Polycarbonate, PC

- Transparent rigid polymer
- \bullet Broad temperature range -135 to +135°C
- Autoclavable at 121°C
- Moderate chemical resistance
- High impact strength
- Typically used for safety shields



Technical Information - Plasticware

Chemical resistance of plastics

Excellent resistance:
continuous exposure to the substance does
not cause damage within 30 days.

Poor resistance: No information available Good resistance; continuous exposure to the substance causes not suitable for continuous exposure to the minor damage within 7 - 30 days substance. Immediate damage may occur **PMP HDPE** PP **PVC** PC PS SAN **PMMA PTFE POM** (TPX) Temperature °C 20 50 20 | 50 | 20 | 50 | 20 | 50 | 20 | 50 20 50 20 50 Acetaldehyde Acetic Acid (Glacial) Acetic Anhydride Acetone Ammonium Chloride (10%) Ammonium Hydroxide (30%) Amyl Acetate Aniline (Phenylamine) Aqua Regia Benzaldehyde Benzene Benzoic Acid Boric Acid (10%) **Butyl Acetate** Butyric Acid (Butanoic acid) Calcium Hydroxide (Saturated) Carbon Disulphide Carbon Tetrachloride ${\sf Chloroform}$ Citric Acid (1M) Cresol Cyclohexane Dibutyl Phthalate Dichlorobenzene Diethyl Ether Diethylene Glycol Dimethyl Formamide (DMF) Dimethyl Sulfoxide (DMSO) Dioxane Ethyl Acetate (Ethyl Ester) Ethyl Alcohol (Absolute Ethanol) Ethyl Chloride (Chloroethane) Ethylene Chloride Ethylene Oxide (Pure) Ethylene Oxide (Gas) Formaldehyde (Formalin) 40% Formic Acid (50%) Formic Acid (100%) Glycerine (Glycerol)

This chart gives general guidelines only on the chemical resistance of plastics. There are many factors that influence chemical resistance, we therefore recommend that you test for your own application before selecting the appropriate product.

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	LDPE	HDPE	PP	PMP (TPX)	PVC	PC	PS	SAN	PMMA	PTFE	POM
Temperature °C	20 50	20 50	20 50	20 50	20 50	20 50	20 50	20 50	20 50	20 50	20 50
Hexane											
Hydrobromic Acid (69%)											
Hydrochloric Acid (5%)											
Hydrochloric Acid (35%)											
Hydrofluoric Acid (48%)											
Hydrogen Peroxide (30%)											
Lactic Acid (85%)											
Methyl Acetate											
Methyl Alcohol (Methanol)											
Methyl Ethyl Ketone (Butanone)											
Methylene Chloride (Dichloro Methane)											
Mineral Oil											
Nitric Acid (10%)											
Nitric Acid (70%)											
Nitrobenzene											
Oxalic Acid (10%)											00
Perchloric Acid (70%)											
Phenol (100%)											
Phosphoric Acid (85%)											
Picric Acid											
Potassium Hydroxide (30%)											00
Potassium Permanganate											
Propylene Glycol											00
Pyridine											
Salicylic Acid											
Silver Nitrate											
Sodium Hydroxide (50%)											
Sodium Hypochlorite (15%)											
Sulphuric Acid (20%)											
Sulphuric Acid (60%)											
Sulphuric Acid (98%)											
Tetrahydrofuran (THF)											
Toluene											
Trichloroacetic Acid											
Trichloroethylene											
Turpentine											
Xylene											
Zinc Chloride (10%)											
Zinc Sulphate (10%)											

