

machine reamer HM
for universal use up to 1300 N/mm²



Application

for producing H7 fit tolerances in through holes on conventional machines and NC machines up to 1000 N/mm².

Version

- 7-8° left-hand spiral and variable pitch, type B

Advantage

- good bore hole quality (dimensional tolerance, roundness, surface quality)

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	18	15	12	10	8	20	20	20	20	18	16	18		12	8	8	6		

Art. No.	11779 170
Cutting material	Carbide
Tolerance of fit	H7
Groove type	Left-hand twist, 7-8°
Tool holding device	Morse taper shank
Cutting edge diameter	17 mm
Length	214 mm
Cutting edge length	54 mm
Projecting length	134 mm
Morse taper size	MK 2
Number of cutting edges	6 PCS
f steel 1300	0.25 mm/r
DIN	8094

EAN-Code

4050293006964