## **DDJN clamp holder, negative, left**For copy and longitudinal turning with DN indexable insert



## Application

For copy and longitudinal turning with DN indexable insert,  $55^{\circ}$ .

## Version

 $\blacksquare$  Precision-manufactured steel support, burnished, hardened, adjustable clamping system, type D, working angle 93°, tip angle 55°, clearance angle 0°

- Streamlined geometry, optimised for contour lathe work with large feed depths and unfavourable conditions
- Negative geometry of the body ensures good stability and force absorption at large cutting depths
- Broad range of use: suitable for both finishing and roughing operations
- Adjustable clamp minimises vibrations and ensures good force transfer

Art. No.	17826 106	
ISO name	DDJN R/L 2525 M11	
Shaft height	25 mm	
Shank width	25 mm	
Length of head	30 mm	
Length	150 mm	
Programming size	32 mm	
Suitable for indexable inserts	DN 1104	
Tool design	Left	
DIN	4983	



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