

SCLC HSS boring bar, positive left

for face and longitudinal turning using CC indexable insert

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Application

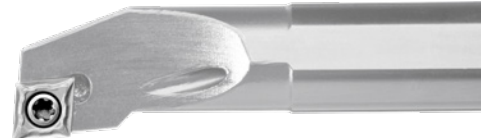
For copy turning and longitudinal turning using CC indexable insert 80°.

Version

- precision-manufactured **HSS** boring bar, with inner cooling, C type, 95° pitch angle, 80° tip angle, 7° clearance angle

Advantage

- universal use for facing and longitudinal turning
- positive body geometry ensures low cutting forces
- very high rigidity and excellent cutting quality thanks to HSS supporting material



Art. No.	17846 375
ISO name	AH 25 R SCLC R/L 12
Min. bore diameter	28 mm
Shaft diameter	25 mm
Cutting edge height	11.5 mm
Clearance length	40 mm
Length	200 mm
Clamping surface height	23 mm
Programming size	14 mm
Suitable for indexable inserts	CC.. 1204..
Tool design	Left
DIN	8024

EAN-Code

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