# **Indexable insert countersink, twin-blade** for universal use up to 1300 N/mm<sup>2</sup> with CC..06 and CC..09..

## Application

180° countersinks with CC.. indexable inserts in the diameter range from 10.00-33.00 mm, in the material groups steel, stainless steel, non-ferrous metals, cast materials and special alloys for use in single part and series production.



**TORN**®

#### Version

backing material made from high-grade steel with clamping surface in line with DIN 1835B

#### Advantage

- precision-engineered insert seat and two blades ensure optimum machining results and smooth running even under difficult operating conditions
- universal use in all material groups
- cost-efficient tool in comparison with mono-block solutions

| Art. No.                       | 11243 420         |
|--------------------------------|-------------------|
| Number of cutting edges        | 2 PCS             |
| Coolant supply                 | Internal          |
| Tool holding device            | HB parallel shank |
| Cutting edge diameter          | 42 mm             |
| Cantilever length              | 60 mm             |
| Length                         | 140 mm            |
| Min. pilot hole diameter       | 24 mm             |
| Shaft diameter                 | 25 mm             |
| Suitable for indexable inserts | CC09              |

### EAN-Code

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