## HSS hand reamer

for universal use up to 1000N/mm<sup>2</sup>

## Application:

For cutting H7 fit tolerances manually in through holes or with interrupted cutting conditions up to 1000  $\rm N/mm^2.$ 

## Execution:

• 6° left-hand spiral, uneven pitch and long notch shape

## Advantage:

Good bore hole quality (dimensional tolerance, roundness, surface quality)

Art. no.	11604 190	
Brand	ORION	
Manufacturer Part Number	11604190	
Cutting material	HSS	
Tolerance of fit	H7	
Groove type	Left-hand twist, 6°	
Cutting edge diameter	19 mm	
Length	188 mm	
Cutting edge length	93 mm	
Number of cutting edges	8 PCS	
Shank square	14.5 mm	
Form	В	
Gross Weight	0.339 kg	
Product Group	104	

EAN

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