

Step drill HSS-TiN, straight groove

For universal use up to 1300 N/mm²

ATORN[®]

Application

For drilling and simultaneous deburring in steel, stainless steel, non-ferrous metals and cast iron.



Version

- Profile-ground and straight

Advantage

- High variability: A wide range of bores can be covered with just one tool
- 3-facet shank ensures good torque transfer in the chuck

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	●	●	●	●	○	●	●	●	●	●	●	●	●	●	○				

Art. No.	11407 250
Cutting material	HSS
Surface	TiN
Tool holding device	Parallel shank with three tightening surfaces
Type	2
Step diameter	6 mm, 8 mm, 10 mm, 12 mm, 14 mm, 16 mm, 18 mm, 20 mm
Step length	4.5 mm
Length	71 mm
Shaft diameter	9 mm

EAN-Code

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