



ENVIRONMENTAL PRODUCT DECLARATION

SINAMICS G120

Control Units CU250S-2

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



SIEMENS

General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 ("Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling"). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693, as well as product specific rules (PSR) for low-voltage switchgear and control gear equipment in IEC TS 63058 ED1.0

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

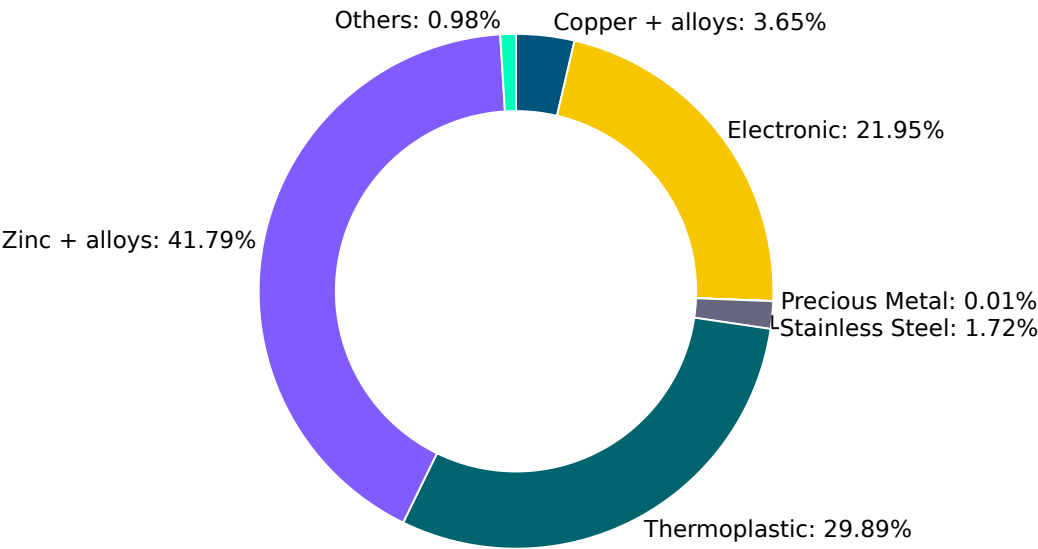
Products	SINAMICS G120 Control Units CU250S-2, CU250S-2 DP, CU250S-2 PN, CU250S-2 CAN
Represented by the reference product	6SL3246-0BA22-1FA0, CU250S-2 PN
Product Description	SINAMICS G120 Control Unit CU250S-2 for standard applications and drives with positioning requirements. Extended safety functions.
Functional Unit	Speed, torque, and position control of asynchronous induction motors and synchronous reluctance motors. ¹

¹ The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 0.67 kg adds up with packaging weight of 0.09 kg to a total weight of 0.76 kg. Packaging consists of: Corrugated box (average composition), PE film.

Product Weight 0.67 kg



Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers. Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: [Product Related Environmental Protection](#)

Life cycle stages and reference scenarios

 Manufacturing This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.	 Distribution and Operation This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.	 End-of-Life This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials.
Scenarios		
Energy model used: China (standard mix), Europe (standard mix) Transportation model: Container ship (Suezmax 160000 DWT 18500 TEU) 19000 km, Truck 7.5t-12t gross weight 1000 km	Energy model used: Europe (standard mix) Distribution scenario: Container ship (Suezmax 160000 DWT 18500 TEU) 19000 km, Truck 7.5t-12t gross weight 1000 km Use Scenario: 12 W full load, Lifetime 15 years and annual operation 5000h/year	Energy model used: Europe (standard mix) End-of-Life methodology: Avoid Burden (plastic waste incineration with energy recovery)

Key environmental performance indicators

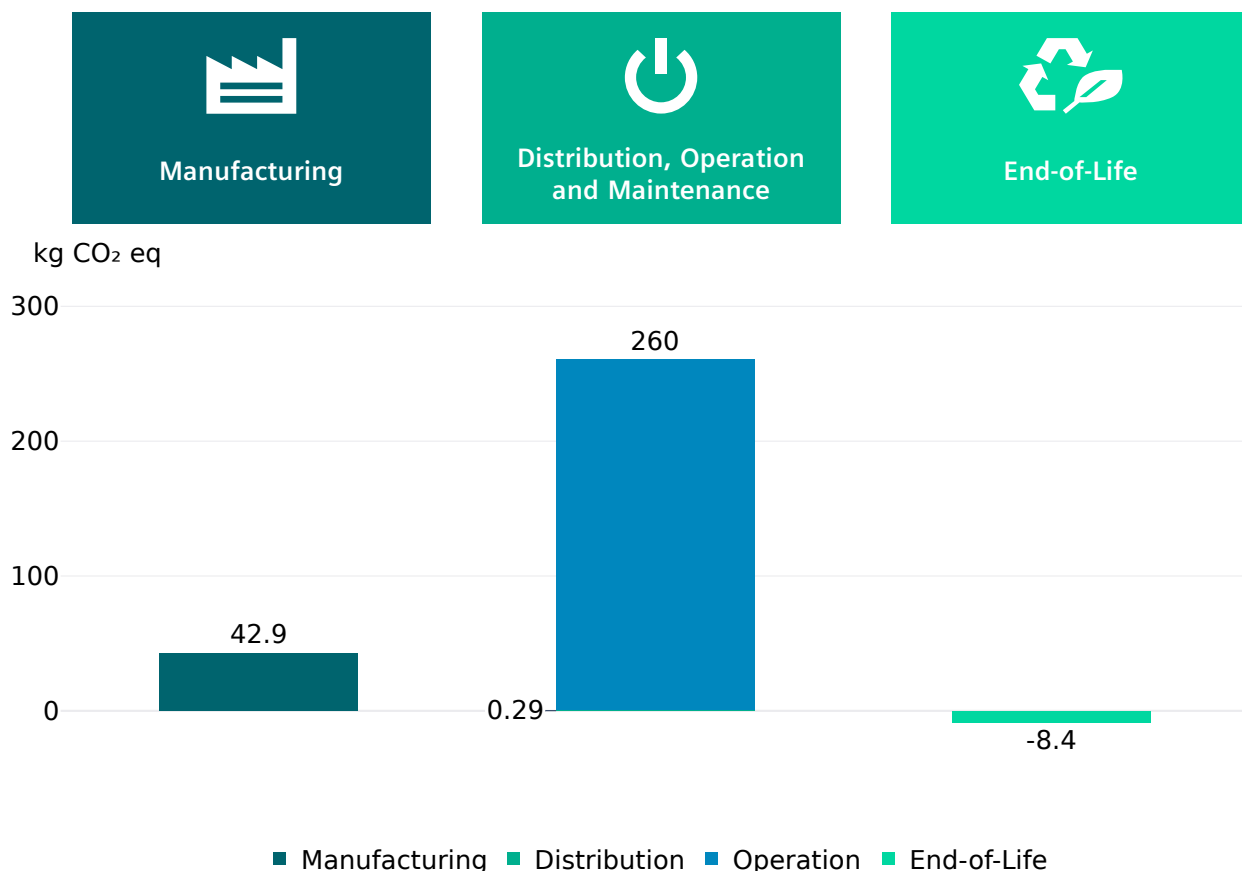
The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology 01 EN15804+A2 (EF 3.1); LCA tool: Green Digital Twin (GDT), Database: One Siemens LCA Database (based on MLC CUP 2024.1, formerly GaBi).

To ensure the high quality and completeness of the LCA results, primary data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, datasets reflecting state-of-the-art manufacturing technology are considered.

Impact Category	Unit	Total	Manufacturing	Distribution	Operation	End of life
Acidification	Mole of H+ eq	5.35E-1	3.12E-1	2.59E-3	4.97E-1	-2.77E-1
Climate change – total	kg CO ₂ eq	2.95E+2	4.29E+1	2.93E-1	2.60E+2	-8.43E+0
Climate change – fossil	kg CO ₂ eq	2.92E+2	4.26E+1	2.90E-1	2.58E+2	-8.39E+0
Climate change – biogenic	kg CO ₂ eq	2.59E+0	2.28E-1	4.38E-4	2.40E+0	-3.43E-2
Climate Change, land use and land use change	kg CO ₂ eq	6.83E-2	2.91E-2	2.63E-3	3.92E-2	1.56E-5
Ecotoxicity, freshwater – total	CTUe	1.82E+3	3.24E+2	2.16E+0	1.57E+3	-7.64E+1
Eutrophication, freshwater	kg P eq	1.23E-3	1.72E-4	6.87E-7	1.08E-3	-1.94E-5
Eutrophication, marine	kg N eq	1.49E-1	4.12E-2	6.65E-4	1.24E-1	-1.71E-2
Eutrophication, terrestrial	Mole of N eq	1.57E+0	4.49E-1	7.38E-3	1.30E+0	-1.88E-1
Human toxicity, cancer – total	CTUh	1.13E-7	2.94E-8	4.26E-11	8.79E-8	-4.16E-9
Human toxicity, non-cancer – total	CTUh	1.53E-6	3.62E-7	1.75E-9	1.35E-6	-1.85E-7
Ionising radiation, human health	kBq U235 eq	1.46E+2	4.06E+0	7.47E-4	1.42E+2	-2.22E-1
Land Use	dimensionless (pt)	2.46E+3	1.89E+2	1.02E+0	2.29E+3	-2.01E+1
Ozone depletion	kg CFC-11 eq	9.92E-9	4.10E-9	3.50E-15	5.85E-9	-2.32E-11
Particulate matter	Disease incidences	5.84E-6	3.57E-6	4.47E-8	4.15E-6	-1.93E-6
Photochemical ozone formation, human health	kg NMVOC eq	3.95E-1	1.25E-1	1.87E-3	3.28E-1	-6.02E-2
Resource use, fossils	MJ	5.90E+3	6.10E+2	8.25E-3	5.40E+3	-1.08E+2
Resource use, mineral and metals	kg Sb eq	6.51E-3	1.85E-2	1.52E-8	4.82E-5	-1.21E-2
Water use	m ³ world eq deprived water	7.66E+1	1.18E+1	8.28E-3	7.02E+1	-5.48E+0

Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the lifecycle phase with the biggest overall impact. Different operating conditions can lead to deviations from the reference scenario.



End-of-Life results



The end-of-life stage was modelled by shredding of the device, followed by sorting and material separation process.

It leads to:

- **product recyclability of up to 51%** mainly due to metal content
- **energy recoverability of up to 33%** from plastic materials
- **minimum disposal rate of 16%**

The exact final values depend on the used recycling process and add up to 100%.

Note: The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

Legal Disclaimer

This Environmental Product Declaration (EPD) is for information purposes only. It is based upon the standards mentioned above. This EPD does not warrant or guarantee the composition of a product or that the product will retain a particular composition for a particular period. Therefore, all warranties, representations, conditions, and all other terms of any kind whatsoever implied by statute or common law are – to the fullest extent permitted by applicable law – excluded.

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Published by

Siemens AG
Digital Industries
Motion Control
Frauenauracher Str. 80
91056 Erlangen
Germany

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