

**PCLN steel boring bar, negative, left**  
for facing and longitudinal turning using CN indexable insert

**ATORN®**

**Application**

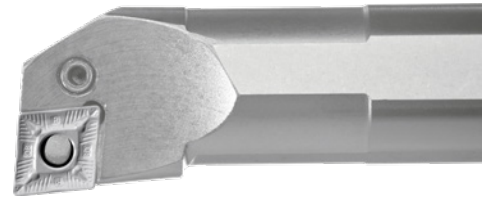
for facing and longitudinal turning using CN 80° indexable insert

**Version**

- precision-manufactured steel boring bar, C type, 95° pitch angle, 80° tip angle, 0° clearance angle

**Advantage**

- universal use for facing and longitudinal turning
- negative body geometry ensures good stability and absorption of force for large cutting depths



<b>Art. No.</b>	<b>17852 046</b>
<b>ISO name</b>	S 50 W PCLN R/L 16
<b>Min. bore diameter</b>	61 mm
<b>Shaft diameter</b>	50 mm
<b>Clearance length</b>	65 mm
<b>Length</b>	450 mm
<b>Clamping surface height</b>	47 mm
<b>Programming size</b>	35 mm
<b>Cutting edge height</b>	23.5 mm
<b>Suitable for indexable inserts</b>	CN.. 1604..
<b>Tool design</b>	Left
<b>DIN</b>	8024

**EAN-Code**

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