

## 120° conical countersink, HSS, triple cutter

for universal use up to 1000 N/mm<sup>2</sup>

**ORION**<sup>®</sup>

### Application:

For producing 120° counterbores up to 1000 N/mm<sup>2</sup>.

### Execution:

- profile-ground triple-edge countersink with radial relief

### Advantage:

- radial relief ensures optimum chip breaking



<b>Art. no.</b>	<b>11502 316</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	11502316
<b>Countersink angle</b>	120 Degree
<b>Cutting material</b>	HSS
<b>Surface</b>	Uncoated
<b>Number of cutting edges</b>	3 PCS
<b>Tool holding device</b>	HA parallel shank
<b>Spot-facer diameter</b>	16 mm
<b>Tip diameter</b>	3.2 mm
<b>Shank diameter</b>	10 mm
<b>Length</b>	57 mm
<b>f steel 700</b>	0.14 mm/r
<b>Gross Weight</b>	0.040 kg
<b>Product Group</b>	1EH

### EAN

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