

Thread milling cutter solid carbide TiAlN 3xD straight shank HA

For universal use up to 1500 N/mm² in female threads

ORION[®]

Execution:

- Thread milling cutters with short thread section

Advantage:

- Innovative cutting geometry for very high dimensional accuracy, process reliability and chip removal.
- Thread milling cutting of very small threads from M1.4 x 0.3 possible



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| Art. no. | 13496 102 |
| Brand | ORION |
| Manufacturer Part Number | 13496102 |
| Cutting material | SC |
| Surface | TiAlN |
| Hole type | Clearance/blind hole ≤ 3xD |
| Tool holding device | HA parallel shank |
| Cutting edge diameter | 7.8 mm |
| Pitch | 1.5 mm |
| Suitable for metric threads from | M10 |
| Length | 64 mm |
| Effective length of thread milling | 31.5 mm |
| Shank diameter | 8 mm |
| Number of cutting edges | 3 PCS |
| f steel 1000 | 0.14 mm/r |
| Gross Weight | 0.044 kg |
| Product Group | 1DD |

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