

SDQC boring bar solid carbide positive, left-hand

For longitudinal and copy turning with DC indexable insert

ATORN[®]

Application

For longitudinal and copy turning with DC indexable insert 55°.

Version

- Precision-made boring bar, **steel**, with internal cooling, type D, attack angle 107.5°, tip angle 55°, clearance angle 7°

Advantage

- Very narrow geometry optimised for contour-turning work
- Positive body geometry ensures low cutting forces
- Extremely high rigidity and very good cut quality due to solid carbide base material



Art. No.	17848 187
ISO name	E 25 S SDQC R/L 11
Min. bore diameter	32 mm
Shaft diameter	25 mm
Cutting edge height	11.5 mm
Clearance length	17 mm
Length	250 mm
Clamping surface height	23 mm
Programming size	16 mm
Suitable for indexable inserts	DC.. 11T3..
Tool design	Left
DIN	8024

EAN-Code

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