

NC machine reamer HSSE with uniform shank

For universal use up to 1000 N/mm²

ORION[®]

Application:

for cutting H7 fit tolerances in through holes and blind holes on NC machines or conventional machines up to 1000 N/mm².

Execution:

- 7-8° left-hand spiral, **type B, with centring points on both sides** and continuous shank

Advantage:

- good bore hole quality (dimensional tolerance, roundness, surface quality)



Art. no.	11638 020
Brand	ORION
Manufacturer Part Number	11638020
Cutting material	HSSE
Tolerance of fit	H7
Groove type	Left-hand twist, 7-8°
Tool holding device	HA parallel shank
Cutting edge diameter	2 mm
Length	49 mm
Cutting edge length	11 mm
Projecting length	24 mm
Shank diameter	2 mm
Number of cutting edges	4 PCS
Surface	Uncoated
f steel 1000	0.1 mm/r
DIN	212
Gross Weight	0.002 kg
Product Group	104

EAN

4053625223572