

Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE EA 3425 A+B CR50ML EN

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier LOCTITE EA 3425 A+B CR50ML EN

1.2. Relevant identified uses of the substance or mixture and uses advised against Intended use:

Epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Adhesives Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone:+44 (1442) 278000Fax-no.:+44 (1442) 278071

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Contains	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700)
	Bisphenol-F epichlorhydrin resin; MW<700 1,4-bis(2,3 epoxypropoxy)butane
	p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether
Signal word:	Warning
Hazard statement:	H315 Causes skin irritation.
	H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.
	H411 Toxic to aquatic life with long lasting effects.
Precautionary statement:	"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of contents/container in accordance with national regulation.***
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves.
Precautionary statement: Response	P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description: Epoxy resin

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number		20- 40 %	Skin Sens. 1 H317
average molecular weight≤700)			Eye Irrit. 2
25068-38-6			H319
			Skin Irrit. 2
			H315
			Aquatic Chronic 2
			H411
Bisphenol-F epichlorhydrin resin; MW<700	01-2119454392-40	20- 40 %	Skin Irrit. 2; Dermal
9003-36-5			H315
			Skin Sens. 1
			H317
			Aquatic Chronic 2
			H411
1,4-bis(2,3 epoxypropoxy)butane	219-371-7	1 - < 5%	Acute Tox. 4; Oral
2425-79-8	01-2119494060-45		H302
			Acute Tox. 4; Dermal
			H312
			Acute Tox. 4; Inhalation
			H332
			Skin Irrit. 2
			H315
			Skin Sens. 1
			H317
			Eye Irrit. 2
			H319
			Aquatic Chronic 3
			H412
p-tert-Butylphenyl 1-(2,3-epoxy)propyl	221-453-2	1-< 5%	Skin Sens. 1A
ether	01-2119959496-20		H317
3101-60-8			Aquatic Chronic 2
			H411

Declaration of the ingredients according to CLP (EC) No 1272/2008:

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13. For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction. Store in a cool, well-ventilated place. Refer to Technical Data Sheet

7.3. Specific end use(s) Epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC, RESPIRABLE DUST]		1	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE]		4	Time Weighted Average (TWA):		IR_OEL
Limestone 1317-65-3 [CALCIUM CARBONATE]		10	Time Weighted Average (TWA):		IR_OEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC]		10	Time Weighted Average (TWA):		IR_OEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC]		0,8	Time Weighted Average (TWA):		IR_OEL

Name on list	Environmental Compartment	Exposure period	Value				Remarks
	^	Î.	mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Soil				0,237 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	Air						no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	Predator						no potential for bioaccumulation
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (freshwater)		0,024 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	oral				0,028 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (freshwater)				0,084 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Soil		0.002		0,003 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8 1,4-Bis(2,3-epoxypropoxy)butane	aqua (marine water) sewage		0,002 mg/l				
2425-79-8	treatment plant (STP)		100 mg/1				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (marine water)				0,008 mg/kg		
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	(freshwater)		0,0075 mg/l				
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	water)		0,00075 mg/l				
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	treatment plant (STP)		100 mg/l				
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	(freshwater)				33,54 mg/kg		
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	(marine water)				3,354 mg/kg		
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Soil				11,4 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	Workers	dermal	Acute/short term exposure - local effects		8,3 μg/cm2	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight \leq 700) (old) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - systemic effects		4,7 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - systemic effects		6,66 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - systemic effects		1,16 mg/m3	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - systemic effects		3,33 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Long term exposure - systemic effects		0,33 mg/kg	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8		inhalation	Long term exposure - systemic effects		19,6 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8		inhalation	Acute/short term exposure - systemic effects		19,6 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	inhalation	Acute/short term exposure - local effects		19,6 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8		inhalation	Long term exposure - local effects		19,6 mg/m3	
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether 3101-60-8	Workers	dermal	Long term exposure - systemic effects		5,6 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction. Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection: Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Relative vapour density:

Solubility (qualitative)

(Solvent: Water)

Auto-ignition temperature

Decomposition temperature

Partition coefficient: n-octanol/water

Density () Bulk density

Solubility

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties Appearance paste

Арреатансе	pasie
	paste
	light beige
Odor	mild
Odour threshold	No data available / Not applicable
pH	6
0	
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 200 °C (> 392 °F)
Flash point	$> 150 \ ^{\circ}C \ (> 302 \ ^{\circ}F);$ no method
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	0,1 mbar
(20 °C (68 °F))	

No data available / Not applicable 1,5 g/cm3

No data available / Not applicable No data available / Not applicable Insoluble

No data available / Not applicable No data available / Not applicable No data available / Not applicable Viscosity (Cone and plate; 25 °C (77 °F)) Viscosity (kinematic) Explosive properties Oxidising properties

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants. Reaction with strong acids.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions See section reactivity

10.4. Conditions to avoid Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement

3.500 - 7.000 mPa.s

No data available / Not applicable No data available / Not applicable No data available / Not applicable

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.130 mg/kg	rabbit	not specified
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Test atmosphere	Exposure	Species	Method
CAS-No.	type			time		
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Acute toxicity estimate (ATE)	11,01 mg/l	vapour	4 h		Expert judgement

Skin corrosion/irritation:

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating	4 h	rabbit	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	not irritating	24 h	rat	other guideline:

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
reaction product:	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
bisphenol-A-				
(epichlorhydrin); epoxy				
resin (number average				
molecular weight≤700)				
25068-38-6				
Bisphenol-F	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
epichlorhydrin resin;				
MW<700				
9003-36-5				
1,4-bis(2,3	Category 1		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
epoxypropoxy)butane	(irreversible			
2425-79-8	effects on the			
	eye)			
p-tert-Butylphenyl 1-(2,3-	not irritating	72 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
epoxy)propyl ether	_			
3101-60-8				

Respiratory or skin sensitization:

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	positive without metabolic activation	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	positive without metabolic activation	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	positive	sister chromatid exchange assay in mammalian cells	without		OECD Guideline 479 (Genetic Toxicology: In Vitro Sister Chromatid Exchange Assay in Mammalian Cells)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	negative	oral: gavage		rat	OECD Guideline 489 (In Vivo Mammalian Alkaline Comet Assay)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL 200 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	NOAEL 100 mg/kg	oral: gavage	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LC50	24 mg/l		Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	LC50	7,5 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	75 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	EC50	67,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	> 160 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	97 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	EC50	9 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
01-01-01		> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	IC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	EC50	> 1.000 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	not readily biodegradable.	aerobic	38 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	not readily biodegradable.	aerobic	1,1 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	-0,269	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
p-tert-Butylphenyl 1-(2,3- epoxy)propyl ether 3101-60-8	3,59	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
Bisphenol-F epichlorhydrin resin; MW<700	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
9003-36-5	Bioaccumulative (vPvB) criteria.
1,4-bis(2,3 epoxypropoxy)butane	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
2425-79-8	Bioaccumulative (vPvB) criteria.
p-tert-Butylphenyl 1-(2,3-epoxy)propyl ether	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
3101-60-8	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1.	UN number	r
	ADR	3082
	RID	3082
	ADN	3082
	IMDG	3082
	IATA	3082
14.2.	UN proper	shipping name
	ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
	RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
	ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
	IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
	IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)
14.3.	Transport l	hazard class(es)
	ADR	9
	RID	9
	ADN	9
	IMDG	9
	IATA	9
14.4.	Packing gro	oup
	ADR	III
	RID	III
	ADN	III
	IMDG	III
	IATA	III
14.5.	Environme	ntal hazards
	ADR	not applicable
	RID	not applicable
	ADN	not applicable
	IMDG	Marine pollutant
	IATA	not applicable
14.6.	Special pree	cautions for user
	ADR	not applicable Tunnelcode:
	RID	not applicable
	ADN	not applicable
	IMDG	not applicable
	IATA	not applicable
	containers w kg for solid	rt classifications in this section apply generally to packed and bulk goods alike. For vith a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA),) may be applied, which can result in a deviation from the transport classification for packed
147	Trongrout	n hulk according to Annay II of Marnal and the IBC Code

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable Not applicable Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content (2010/75/EC) < 3,00 % Combined A/B

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to (EC) No 1907/2006 as amended Page 1 of 25

LOCTITE EA 3425 A+B CR50ML EN

SDS No. : 654058 V006.0 Revision: 25.05.2021 printing date: 26.05.2021 Replaces version from: 11.12.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1. Product identifier** LOCTITE EA 3425 A+B CR50ML EN
- **1.2. Relevant identified uses of the substance or mixture and uses advised against** Intended use: Epoxy adhesive
- **1.3. Details of the supplier of the safety data sheet** Henkel Ltd Adhesives Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000 Fax-no.: +44 (1442) 278071

ua-productsafety.uk@henkel.com For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkeladhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):	
Skin corrosion	Category 1C
H314 Causes severe skin burns and eye damage.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Contains	Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine
	Butadiene-acrylonitrile 2,4,6-tris(dimethylaminomethyl)phenol
	3,6-diazaoctanethylenediamine
	m-Phenylenebis(methylamine)
	Phenol, styrenated 2-piperazin-1-ylethylamine
Signal word:	Danger
Hazard statement:	H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H411 Toxic to aquatic life with long lasting effects.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary statement: Response	 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor.

2.3. Other hazardsNone if used properly.Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Barium sulfate 7727-43-7	231-784-4 01-2119491274-35	25- 50 %	
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	500-191-5 500-191-5	25- 50 %	Aquatic Chronic 2 H411 Eye Dam. 1 H318 Skin Irrit. 2 H315 Skin Sens. 1A H317
Butadiene-acrylonitrile 68683-29-4		10- 20 %	Skin Irrit. 2 H315 Skin Sens. 1 H317
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2	202-013-9 01-2119560597-27	1-< 3%	Skin Corr. 1C H314 Acute Tox. 4; Oral H302 Eye Dam. 1 H318
3,6-diazaoctanethylenediamine 112-24-3	203-950-6 01-2119487919-13	1-< 3%	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Sens. 1 H317 Skin Corr. 1B H314 Aquatic Chronic 3 H412
m-Phenylenebis(methylamine) 1477-55-0	216-032-5 01-2119480150-50	1-< 3%	Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Skin Sens. 1 H317 Acute Tox. 4; Inhalation H332 Aquatic Chronic 3 H412 Eye Dam. 1 H318
Phenol, styrenated 61788-44-1	262-975-0 01-2119980970-27	1-< 5%	Aquatic Chronic 2 H411 Skin Irrit. 2 H315 Skin Sens. 1 H317
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	203-180-0 01-2119538811-39	1-< 5%	Skin Irrit. 2 H315 Eye Irrit. 2 H319 STOT SE 3 H335 Acute Tox. 4; Oral H302
2-piperazin-1-ylethylamine 140-31-8	205-411-0 01-2119471486-30	0,1-< 1 %	Acute Tox. 3; Dermal H311 Acute Tox. 4; Oral H302 Skin Corr. 1B H314 Aquatic Chronic 3 H412 Skin Sens. 1 H317 Repr. 2 H361

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed Causes burns.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation. Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13. For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction. Store in a cool, dry place. Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM (SOLUBLE COMPOUNDS AS BA)]		0,5	Time Weighted Average (TWA):	Indicative	ECTLV
Silicon dioxide 7631-86-9 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 7631-86-9 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 7631-86-9 [Dust, respirable dust]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 7631-86-9 [Dust, inhalable dust]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7 [BARIUM SULPHATE]		5	Time Weighted Average (TWA):		IR_OEL
Barium sulfate 7727-43-7 [BARIUM (SOLUBLE COMPOUNDS AS BA)]		0,5	Time Weighted Average (TWA):	Indicative	ECTLV
Silicon dioxide 7631-86-9 [SILICA, AMORPHOUS]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 7631-86-9 [SILICA, AMORPHOUS]		2,4	Time Weighted Average (TWA):		IR_OEL
m-Phenylenebis(methylamine) 1477-55-0 [M-XYLENE A,A'-DIAMINE (M- PHENYLENEBIS(METHYLAMINE))]		0,1	Time Weighted Average (TWA):		IR_OEL
m-Phenylenebis(methylamine) 1477-55-0 [M-XYLENE A,A'-DIAMINE (M- PHENYLENEBIS(METHYLAMINE))]		0,1	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental	Value				Remarks	
	Compartment	period	mg/l	ppm			
Barium sulfate	aqua		0,115 mg/l	ppm	mg/kg	others	
7727-43-7	(freshwater)		-,8				
Barium sulfate	sediment				600,4		
7727-43-7 Barium sulfate	(freshwater) Soil				mg/kg 207,7		
7727-43-7	501				mg/kg		
Barium sulfate	sewage		62,2 mg/l		00		
7727-43-7	treatment plant (STP)						
2,4,6-Tris(dimethylaminomethyl)phenol	aqua		0,046 mg/l				
90-72-2	(freshwater)		0,010 mg 1				
2,4,6-Tris(dimethylaminomethyl)phenol	aqua (marine		0,005 mg/l				
90-72-2 2,4,6-Tris(dimethylaminomethyl)phenol	water) freshwater -		0,46 mg/l				
90-72-2	intermittent		0,40 mg/1				
2,4,6-Tris(dimethylaminomethyl)phenol	marine water -		0,046 mg/l				
90-72-2	intermittent						
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	sewage treatment plant		0,2 mg/l				
	(STP)						
2,4,6-Tris(dimethylaminomethyl)phenol	sediment				0,262		
90-72-2 2,4,6-Tris(dimethylaminomethyl)phenol	(freshwater) sediment				mg/kg 0.026		
90-72-2	(marine water)				0,020 mg/kg		
2,4,6-Tris(dimethylaminomethyl)phenol	Soil				0,025		
90-72-2					mg/kg		
3,6-diazaoctanethylenediamine 112-24-3	aqua (freshwater)		0,027 mg/l				
3,6-diazaoctanethylenediamine	aqua (marine		0,003 mg/l				
112-24-3	water)		Ū.				
3,6-diazaoctanethylenediamine	Sewage		0,13 mg/l				
112-24-3 3,6-diazaoctanethylenediamine	treatment plant sediment				8,572		
112-24-3	(freshwater)				mg/kg		
3,6-diazaoctanethylenediamine	sediment				0,857		
112-24-3 3,6-diazaoctanethylenediamine	(marine water) Soil				mg/kg 1,25 mg/kg		
112-24-3	5011				1,23 mg/kg		
3,6-diazaoctanethylenediamine	freshwater -		0,2 mg/l				
112-24-3	intermittent		0.00 /			-	
3,6-diazaoctanethylenediamine 112-24-3	marine water - intermittent		0,02 mg/l				
m-Phenylenebis(methylamine)	aqua		0,094 mg/l				
1477-55-0	(freshwater)		, , , , , , , , , , , , , , , , , , ,				
m-Phenylenebis(methylamine) 1477-55-0	aqua (marine water)		0,0094 mg/l				
m-Phenylenebis(methylamine)	aqua		0,152 mg/l				
1477-55-0	(intermittent		-,8				
	releases)		10 7			-	
m-Phenylenebis(methylamine) 1477-55-0	sewage treatment plant		10 mg/l				
1-77-55-0	(STP)						
m-Phenylenebis(methylamine)	sediment				0,43 mg/kg		
1477-55-0	(freshwater)				0.042		
m-Phenylenebis(methylamine) 1477-55-0	sediment (marine water)				0,043 mg/kg		
m-Phenylenebis(methylamine)	Soil				0,045		
1477-55-0			0.0117		mg/kg	ļ	
Phenol, styrenated 61788-44-1	aqua (freshwater)		0,0115 mg/l				
Phenol, styrenated	aqua (marine		0,00115	1		1	
61788-44-1	water)		mg/l				
Phenol, styrenated	sediment				1,564		
61788-44-1 Phenol, styrenated	(freshwater) sediment				mg/kg 0,156		
61788-44-1	(marine water)				mg/kg		
Phenol, styrenated	Soil		1	1	0,305	1	1

61788-44-1			mg/kg	
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	aqua (freshwater)	0,073 mg/l		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	aqua (marine water)	0,0073 mg/l		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	sediment (freshwater)		0,0577 mg/kg	
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	sediment (marine water)		0,00577 mg/kg	
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	aqua (intermittent releases)	0,73 mg/l		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	sewage treatment plant (STP)	58 mg/l		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	Soil		0,016 mg/kg	
2-Piperazin-1-ylethylamine 140-31-8	aqua (freshwater)	0,058 mg/l		
2-Piperazin-1-ylethylamine 140-31-8	aqua (marine water)	0,0058 mg/l		
2-Piperazin-1-ylethylamine 140-31-8	sediment (freshwater)		215 mg/kg	
2-Piperazin-1-ylethylamine 140-31-8	sediment (marine water)		21,5 mg/kg	
2-Piperazin-1-ylethylamine 140-31-8	Soil		1 mg/kg	
2-Piperazin-1-ylethylamine 140-31-8	sewage treatment plant (STP)	250 mg/l		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Barium sulfate	General	inhalation	Long term		10 mg/m3	
7727-43-7	population		exposure - systemic effects		-	
Barium sulfate	General	oral	Long term		13000 mg/kg	
7727-43-7	population		exposure - systemic effects			
Barium sulfate	Workers	inhalation	Long term		10 mg/m3	
7727-43-7			exposure - systemic effects			
Barium sulfate	Workers	inhalation	Long term		10 mg/m3	
7727-43-7			exposure - local effects			
2,4,6-Tris(dimethylaminomethyl)phenol	Workers	inhalation	Long term		0,53 mg/m3	
90-72-2			exposure - systemic effects			
2,4,6-Tris(dimethylaminomethyl)phenol	Workers	inhalation	Acute/short term		2,1 mg/m3	
90-72-2			exposure - systemic effects			
2,4,6-Tris(dimethylaminomethyl)phenol	Workers	dermal	Long term		0,15 mg/kg	
90-72-2			exposure - systemic effects			
2,4,6-Tris(dimethylaminomethyl)phenol	Workers	dermal	Acute/short term		0,6 mg/kg	
90-72-2			exposure - systemic effects			
2,4,6-Tris(dimethylaminomethyl)phenol	General	inhalation	Long term		0,13 mg/m3	
90-72-2	population		exposure -			
			systemic effects			
2,4,6-Tris(dimethylaminomethyl)phenol	General	inhalation	Acute/short term		0,13 mg/m3	
90-72-2	population		exposure - systemic effects			
2,4,6-Tris(dimethylaminomethyl)phenol	General	dermal	Long term		0,075 mg/kg	
90-72-2	population		exposure -			
2,4,6-Tris(dimethylaminomethyl)phenol	General	dermal	systemic effects Acute/short term		0,075 mg/kg	
90-72-2	population	uermai	exposure -		0,075 mg/kg	
			systemic effects			
2,4,6-Tris(dimethylaminomethyl)phenol	General	oral	Long term		0,075 mg/kg	
90-72-2	population		exposure - systemic effects			
3,6-diazaoctanethylenediamine	Workers	inhalation	Long term		0,54 mg/m3	
112-24-3			exposure - systemic effects		_	
3,6-diazaoctanethylenediamine	General	inhalation	Long term		0,096 mg/m3	
112-24-3	population		exposure -			
			systemic effects		0.14	
3,6-diazaoctanethylenediamine 112-24-3	General population	oral	Long term exposure -		0,14 mg/kg	
	Population		systemic effects			
m-Phenylenebis(methylamine)	Workers	dermal	Long term		0,33 mg/kg	
1477-55-0			exposure - systemic effects			
m-Phenylenebis(methylamine)	Workers	inhalation	Long term		1,2 mg/m3	
1477-55-0	,, orkers	matation	exposure -		1,2 116/113	
			systemic effects			
m-Phenylenebis(methylamine)	Workers	inhalation	Long term		0,2 mg/m3	
1477-55-0			exposure - local effects			
Phenol, styrenated	Workers	dermal	Long term		2,87 mg/kg	
61788-44-1			exposure - systemic effects			
Phenol, styrenated	Workers	inhalation	Long term		1,21 mg/m3	
61788-44-1			exposure - systemic effects			
p-toluenesulphonic acid (containing a	Workers	dermal	Long term	1	7,6 mg/kg	
maximum of 5 % H2SO4) 104-15-4		German	exposure - systemic effects		.,	
p-toluenesulphonic acid (containing a	Workers	inhalation	Long term		53,6 mg/m3	
p concomptionic actu (containing a	of officers	maration	exposure -		55,0 mg/m5	

104-15-4			systemic effects		
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	General population	oral	Long term exposure - systemic effects	2,5 mg/kg	
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	General population	dermal	Long term exposure - systemic effects	2,5 mg/kg	
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	General population	inhalation	Long term exposure - systemic effects	8,7 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	inhalation	Acute/short term exposure - local effects	80 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	inhalation	Long term exposure - local effects	0,015 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	Inhalation	Acute/short term exposure - systemic effects	10,6 mg/m3	
2-Piperazin-1-ylethylamine 140-31-8	Workers	dermal	Long term exposure - systemic effects	3,33 mg/kg	
2-Piperazin-1-ylethylamine 140-31-8	Workers	Inhalation	Long term exposure - systemic effects	10,6 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid liquid
	light beige
Odor	typical
Odour threshold	No data available / Not applicable
odour uneshold	tto data available / ttot applicable
pH	Not available.
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 180 °C (> 356 °F)
Flash point	> 116 °C (> 240.8 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	< 700 mbar
(50 °C (122 °F))	
Relative vapour density:	No data available / Not applicable
Density	1,42 g/cm3
0	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Insoluble
(Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	60.000 - 90.000 mPa.s
0	
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants. Acids. Strong bases.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Rapid polymerisation may generate excessive heat and pressure. May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

Hazardous substances	Value	Value	Species	Method
CAS-No. Barium sulfate 7727-43-7	type LD50	> 15.000 mg/kg	rat	not specified
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Butadiene-acrylonitrile 68683-29-4	LD50	> 15.380 mg/kg	rat	not specified
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	LD50	1.200 mg/kg	rat	not specified
3,6- diazaoctanethylenediamin e 112-24-3	LD50	1.591 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
m- Phenylenebis(methylamin e) 1477-55-0	LD50	980 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Phenol, styrenated 61788-44-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	LD50	1.410 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

Hazardous substances CAS-No.	Value type	Value	Species	Method
Barium sulfate 7727-43-7	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Butadiene-acrylonitrile 68683-29-4	LD50	> 3.000 mg/kg	rabbit	not specified
3,6- diazaoctanethylenediamin e 112-24-3	LD50	1.465 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
m- Phenylenebis(methylamin e) 1477-55-0	LD50	> 3.100 mg/kg	rat	not specified
Phenol, styrenated 61788-44-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
2-piperazin-1- ylethylamine 140-31-8	LD50	866 mg/kg	rabbit	Draize Test

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
m- Phenylenebis(methylamin e) 1477-55-0	LC50	1,16 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Barium sulfate 7727-43-7	not irritating	15 min	Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	EPISKIN Method
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	irritating			OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
3,6- diazaoctanethylenediamin e 112-24-3	corrosive		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Phenol, styrenated 61788-44-1	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-piperazin-1- ylethylamine 140-31-8	corrosive	20 min	rabbit	not specified

Serious eye damage/irritation:

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Barium sulfate 7727-43-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Phenol, styrenated 61788-44-1	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous substances CAS-No.	Result	Test type	Species	Method
Barium sulfate 7727-43-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	Sensitizing	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
3,6- diazaoctanethylenediamin e 112-24-3	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
m- Phenylenebis(methylamin e) 1477-55-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Phenol, styrenated 61788-44-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2-piperazin-1- ylethylamine 140-31-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Barium sulfate 7727-43-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Barium sulfate 7727-43-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Barium sulfate 7727-43-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2,4,6- tris(dimethylaminomethyl)phenol 90-72-2	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
3,6- diazaoctanethylenediamin e 112-24-3	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
3,6- diazaoctanethylenediamin e 112-24-3	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)
m- Phenylenebis(methylamin e) 1477-55-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
m- Phenylenebis(methylamin e) 1477-55-0	negative	in vitro mammalian chromosome aberration test	with and without		not specified
Phenol, styrenated 61788-44-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Phenol, styrenated 61788-44-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-piperazin-1- ylethylamine 140-31-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-piperazin-1- ylethylamine 140-31-8	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		not specified
2-piperazin-1- ylethylamine 140-31-8	negative	mammalian cell gene mutation assay	with and without		not specified
3,6- diazaoctanethylenediamin e 112-24-3	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Phenol, styrenated	negative	oral: gavage		mouse	OECD Guideline 474

61788-44-1				(Mammalian Erythrocyte Micronucleus Test)
2-piperazin-1- ylethylamine 140-31-8	negative	intraperitoneal	mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Barium sulfate 7727-43-7		oral: drinking water	2 y daily	rat	male/female	not specified

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
2-piperazin-1-	NOAEL P 8000 ppm	screening	oral:	rat	OECD Guideline 422
ylethylamine			drinking		(Combined Repeated Dose
140-31-8	NOAEL F1 8000 ppm		water		Toxicity Study with the
					Reproduction /
					Developmental Toxicity
					Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Barium sulfate 7727-43-7	NOAEL 2000 ppm	oral: drinking water	92 d daily	rat	not specified
3,6- diazaoctanethylenediamin e 112-24-3	LOAEL 50 mg/kg	oral: gavage	26 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
3,6- diazaoctanethylenediamin e 112-24-3	NOAEL 50 mg/kg	oral: gavage	26 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
m- Phenylenebis(methylamin e) 1477-55-0	LOAEL >= 600 mg/kg	oral: gavage	28 days daily	rat	Guidelines for 28-Day Repeat Dose Toxicity Test (Japan)
Phenol, styrenated 61788-44-1	NOAEL 97 mg/kg	oral: feed	28 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-piperazin-1- ylethylamine 140-31-8	NOAEL 2000 ppm	oral: drinking water	>= 28 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type		-	-	
Barium sulfate 7727-43-7	LC50	Toxicity > Water solubility	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Barium sulfate 7727-43-7	NOEC	Toxicity > Water solubility	33 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	LC50	7,07 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	LC50	153 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton-Buchanan (Teleostei, Cyprinidae)]
3,6- diazaoctanethylenediamine 112-24-3	LC50	570 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
m-Phenylenebis(methylamine) 1477-55-0	LC50	> 100 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Phenol, styrenated 61788-44-1	LC50	3,2 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	LC50	> 500 mg/l	96 h	Leuciscus idus melanotus	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-piperazin-1-ylethylamine 140-31-8	LC50	> 100 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Barium sulfate 7727-43-7	EC50	Toxicity > Water solubility	48 h	Daphnia	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Butadiene-acrylonitrile 68683-29-4	EC50	> 1.000 mg/l	48 h	not specified	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6- diazaoctanethylenediamine 112-24-3	EC50	31 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
m-Phenylenebis(methylamine) 1477-55-0	EC50	16 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Phenol, styrenated 61788-44-1	EC50	> 1 - 10 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
p-toluenesulphonic acid (containing a maximum of 5	EC50	> 1.500 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute

% H2SO4) 104-15-4					Immobilisation Test)
rr J	EC50	32 mg/l	48 h	1 1 10 10	OECD Guideline 202
140-31-8					(Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Barium sulfate	NOEC	Toxicity > Water	21 day	Daphnia magna	OECD 211 (Daphnia
7727-43-7		solubility			magna, Reproduction Test)
m-Phenylenebis(methylamine)	NOEC	4,7 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
1477-55-0		-			magna, Reproduction Test)
Phenol, styrenated	NOEC	0,115 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
61788-44-1		-			magna, Reproduction Test)

Toxicity (Algae):

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Barium sulfate 7727-43-7	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Barium sulfate 7727-43-7	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	EC50	4,34 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	NOEC	0,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Butadiene-acrylonitrile 68683-29-4	EC50	> 1.000 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	EC50	84 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	NOEC	6,25 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6- diazaoctanethylenediamine 112-24-3	EC10	< 2,5 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6- diazaoctanethylenediamine 112-24-3	EC50	20 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
m-Phenylenebis(methylamine) 1477-55-0	EC50	33,3 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
m-Phenylenebis(methylamine) 1477-55-0	NOEC	22,9 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Phenol, styrenated 61788-44-1	EC50	3,14 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	EC50	73 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	NOEC	44,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-piperazin-1-ylethylamine 140-31-8	NOEC	31 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-piperazin-1-ylethylamine 140-31-8	EC50	495 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Toxicity to microorganisms

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Barium sulfate 7727-43-7	EC0	> 10.000 mg/l	30 min		not specified
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	EC10	130 mg/l		predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2,4,6- tris(dimethylaminomethyl)phe	EC0	27 mg/l	16 h	1	DIN 38412, part 8 (Pseudomonas

nol 90-72-2					Zellvermehrungshemm- Test)
3,6- diazaoctanethylenediamine 112-24-3	EC0	137 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)
Phenol, styrenated 61788-44-1	EC 50	362 mg/l	3 h	not specified	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	EC10	240 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2-piperazin-1-ylethylamine 140-31-8	EC10	100 mg/l	17 h		not specified

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 68082-29-1	not readily biodegradable.	no data	0 - 60 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2,4,6- tris(dimethylaminomethyl)phe nol 90-72-2	not readily biodegradable.	aerobic	4 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
3,6- diazaoctanethylenediamine 112-24-3	not inherently biodegradable	aerobic	0 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
3,6- diazaoctanethylenediamine 112-24-3	not readily biodegradable.	aerobic	0 %	162 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Phenol, styrenated 61788-44-1	not readily biodegradable.	aerobic	7 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	inherently biodegradable	aerobic	94 %	20 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
p-toluenesulphonic acid (containing a maximum of 5 % H2SO4) 104-15-4	readily biodegradable	aerobic	79 - 80 %	28 d	OECD 301 A - F
2-piperazin-1-ylethylamine 140-31-8	under test conditions no biodegradation observed	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
Barium sulfate 7727-43-7	74,4			Lepomis macrochirus	other guideline:

12.4. Mobility in soil

Hazardous substances	LogPow	Temperature	Method
CAS-No. Fatty acids, C18-unsatd.,	10,34		OSAR (Quantitative Structure Activity Relationship)
dimers, oligomeric reaction			
products with tall-oil fatty			
acids and triethylenetetramine 68082-29-1			
2,4,6-	-0.66	21.5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n-octanol / H2O, Shake
tris(dimethylaminomethyl)phe	-0,00	21,5 C	Flask Method)
nol			
90-72-2			
3,6-	-2,65		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake
diazaoctanethylenediamine			Flask Method)
p-toluenesulphonic acid	-0.96	50 °C	EU Method A.8 (Partition Coefficient)
(containing a maximum of 5	-0,90	50 C	EU Method A.o (Farthon Coefficient)
% H2SO4)			
104-15-4			
2-piperazin-1-ylethylamine	-1,48		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake
140-31-8			Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
Barium sulfate	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not
7727-43-7	be conducted for inorganic substances.
Fatty acids, C18-unsatd., dimers, oligomeric	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
reaction products with tall-oil fatty acids and	Bioaccumulative (vPvB) criteria.
triethylenetetramine	
68082-29-1	
2,4,6-tris(dimethylaminomethyl)phenol	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
90-72-2	Bioaccumulative (vPvB) criteria.
3,6-diazaoctanethylenediamine	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
112-24-3	Bioaccumulative (vPvB) criteria.
m-Phenylenebis(methylamine)	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
1477-55-0	Bioaccumulative (vPvB) criteria.
Phenol, styrenated	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
61788-44-1	Bioaccumulative (vPvB) criteria.
p-toluenesulphonic acid (containing a maximum	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
of 5 % H2SO4)	Bioaccumulative (vPvB) criteria.
104-15-4	
2-piperazin-1-ylethylamine	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
140-31-8	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1.	UN number	
	ADR	2735
	RID	2735
	ADN	2735
	IMDG	2735
	IATA	2735
	IATA	2755
14.2.	UN proper ship	ping name
	ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine)
	RID	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine)
	ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine)
	IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,m-Xylylenediamine,C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer)
	IATA	Amines, liquid, corrosive, n.o.s. (2,4,6-Tris(dimethyl amino methyl) phenole,m- Xylylenediamine)
14.3.	Transport haza	rd class(es)
	ADR	8
	RID	8
	ADN	8
	IMDG	8
	IATA	8
14.4.	Packing group	
	ADR	II
	RID	II
	ADN	II
	IMDG	II
	IATA	II
14.5.	Environmental	hazards
	ADR	Environmentally Hazardous
	RID	Environmentally Hazardous
	ADN	Environmentally Hazardous
	IMDG	Marine pollutant
	IATA	not applicable
14.6.	Special precaut	ions for user
	ADR	not applicable Tunnelcode: (E)
	RID	not applicable
	ADN	not applicable
	IMDG	not applicable
	IATA	not applicable
14.7.	Transport in b	ilk according to Annex II of Marpol and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content (2010/75/EC) < 3,00 % Combined A/B

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.

H361 Suspected of damaging fertility or the unborn child.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

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