

## SCLC HSS boring bar, positive left

for face and longitudinal turning using CC indexable insert

**ATORN**<sup>®</sup>

### Application

For copy turning and longitudinal turning using CC indexable insert 80°.

### Version

- precision-manufactured **HSS** boring bar, with inner cooling, C type, 95° pitch angle, 80° tip angle, 7° clearance angle

### Advantage

- universal use for facing and longitudinal turning
- positive body geometry ensures low cutting forces
- very high rigidity and excellent cutting quality thanks to HSS supporting material



<b>Art. No.</b>	<b>17846 365</b>
<b>ISO name</b>	AH 20 R SCLC R/L 09
<b>Min. bore diameter</b>	23 mm
<b>Shaft diameter</b>	20 mm
<b>Cutting edge height</b>	9 mm
<b>Clearance length</b>	27 mm
<b>Length</b>	200 mm
<b>Clamping surface height</b>	18 mm
<b>Programming size</b>	11.5 mm
<b>Suitable for indexable inserts</b>	CC.. 09T3..
<b>Tool design</b>	Left
<b>DIN</b>	8024

### EAN-Code

4050293320367