

SDQC boring bar solid carbide positive, left-hand

For longitudinal and copy turning with DC indexable insert

ATORN[®]

Application

For longitudinal and copy turning with DC indexable insert 55°.

Version

- Precision-made boring bar, **steel**, with internal cooling, type D, attack angle 107.5°, tip angle 55°, clearance angle 7°

Advantage

- Very narrow geometry optimised for contour-turning work
- Positive body geometry ensures low cutting forces
- Extremely high rigidity and very good cut quality due to solid carbide base material



Art. No.	17848 177
ISO name	E 20 S SDQC R/L 11
Min. bore diameter	25 mm
Shaft diameter	20 mm
Cutting edge height	9 mm
Clearance length	13 mm
Length	250 mm
Clamping surface height	18 mm
Programming size	12.5 mm
Suitable for indexable inserts	DC.. 11T3..
Tool design	Left
DIN	8024

EAN-Code

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