

SCLC solid carbide boring bar, positive left

for face and longitudinal turning using CC indexable insert

ATORN[®]

Application

For copy turning and longitudinal turning using CC indexable insert 80°.

Version

- precision-manufactured **solid carbide** boring bar, with inner cooling, C type, 95° pitch angle, 80° tip angle, 7° clearance angle

Advantage

- universal use for facing and longitudinal turning
- positive body geometry ensures low cutting forces
- extremely high rigidity and very good cutting quality thanks to solid carbide supporting material



Art. No.	17846 177
ISO name	E 32 U SCLC R/L 12
Min. bore diameter	40 mm
Shaft diameter	32 mm
Cutting edge height	15 mm
Clearance length	22 mm
Length	350 mm
Clamping surface height	30 mm
Programming size	20 mm
Suitable for indexable inserts	CC.. 1204..
Tool design	Left
DIN	8024

EAN-Code

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