## **SIEMENS**

## Data sheet

## 6ES7317-7TK10-0AB0



SIMATIC S7-300, CPU 317T-3 PN/DP, CENTRAL PROCESSING UNIT FOR PLC AND TECHNOLOGY, 1024 KBYTE WORKING MEMORY, 1. INTERFACE MPI/DP 12MBIT/S, 2. INTERFACE DP(DRIVE), 3. INTERFACE ETHERNET PROFINET WITH 2 PORT SWITCH, INTEGRATED I/O FOR TECHNOLOGY, FRONT CONNECTOR (1 X 40PIN) AND MICRO MEMORY CARD MIN. 8 MB NECESSARY

$\alpha$	LICT 1	VDA A	ACI	anation
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Product type designation			
General information			
Hardware product version	01		
Firmware version	CPU: V3.2; integrated technology V4.1.5		
Supply voltage			
Rated value (DC)			
• 24 V DC	Yes		
permissible range, lower limit (DC)	19.2 V		
permissible range, upper limit (DC)	28.8 V		
External protection for supply cables	2 A min.		
(recommendation)			
Load voltage L+			
• Rated value (DC)	24 V		
<ul> <li>Reverse polarity protection</li> </ul>	Yes		
Digital outputs			
Load voltage L+			
— Rated value (DC)	24 V; 2L+		
<ul> <li>Reverse polarity protection</li> </ul>	No; 2L+		
Input current			
Current consumption (rated value)	1 050 mA		
Current consumption (in no-load operation), typ.	230 mA		
Inrush current, typ.	6.5 A		
l²t	1 A²·s		
Power losses			

Power loss, typ.	7.5 W		
Memory			
Work memory			
Integrated	1 024 kbyte		
• expandable	No		
<ul> <li>Size of retentive memory for retentive data</li> </ul>	256 kbyte		
blocks			
Load memory			
• pluggable (MMC)	Yes		
• pluggable (MMC), max.	8 Mbyte		
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y		
Backup			
• present	Yes; Guaranteed by MMC (maintenance-free)		
• without battery	Yes; Program and data		
CPU processing times			
for bit operations, typ.	0.025 μs		
for word operations, typ.	0.03 µs		
for fixed point arithmetic, typ.	0.04 µs		
for floating point arithmetic, typ.	0.16 µs		
CPU-blocks			
Number of blocks (total)	2 048; (DBs, FCs, FBs); the maximum number of loadable blocks		
, and the second	can be reduced by the MMC used.		
DB			
• Number, max.	2 048; Number range: 1 to 16000		
• Size, max.	64 kbyte		
FB			
• Number, max.	2 048; Number range: 0 to 7999		
• Size, max.	64 kbyte		
FC			
Number, max.	2 048; Number range: 0 to 7999		
● Size, max.	64 kbyte		
OB			
Description	see instruction list		
• Size, max.	64 kbyte		
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1		
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10		
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21		
<ul> <li>Number of time interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35		
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40		
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57		

<ul> <li>Number isochronous mode OBs</li> </ul>	1; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)	
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	1; OB 65	
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100	
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)	
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122	
Nesting depth		
• per priority class	16	
<ul> <li>additional within an error OB</li> </ul>	4	

S7 counter			
<ul><li>Number</li></ul>	512		
Retentivity			
— can be set	Yes		
— lower limit	0		
— upper limit	511		
— preset	Z 0 to Z 7		
Counting range			
— can be set	Yes		
— lower limit	0		
— upper limit	999		
IEC counter			
• present	Yes		
● Type	SFB		
• Number	Unlimited (limited only by RAM capacity)		
S7 times			
• Number	512		
Retentivity			
— can be set	Yes		
— lower limit	0		
— upper limit	511		
— preset	No retentivity		
Time range			
— lower limit	10 ms		
— upper limit	9 990 s		
IEC timer			
• present	Yes		
● Type	SFB		
• Number	Unlimited (limited only by RAM capacity)		

Data areas and their retentivity	
Total retentive data area	All, max. 256 KB

Number, max.	Flag	
Retentivity preset Number of clock memories Right memory byte  Data blocks  I memory byte  Okumber, max. Size, max. Retentivity adjustable Retentivity proset  Local data Perpriority class, max.  Address area  I/O utputs		4 096 byte
Number of clock memories  **Number, max.**  **Nize, max.**  **Retentivity adjustable**  **Per priority class, max.**  **Inputs**  **Outputs**  **Outputs, adjustable**  **Outputs, adjustable**  **Outputs, default**  **Outputs, default**  **Default addresses of the integrated channels**  -**Digital inputs**  -**Digital outputs**  **Outputs, default**  **Default addresses of the integrated channels**  -**Digital outputs**  **Outputs**  **Outputs	Retentivity available	Yes; From MB 0 to MB 4095
Number, max.   2 048; Number range: 1 to 16000	Retentivity preset	MB 0 to MB 15
Number, max.     Size, max.     Size, max.     Size, max.     Setentivity adjustable     Retentivity preset     Yes     Retentivity preset     National presents of the state of the s	Number of clock memories	8; 1 memory byte
Size, max. Retentivity adjustable Retentivity preset Retentivity preset Retentivity preset Per priority class, max.  32 768 byte; Max. 2048 bytes per block  Address area  Poutputs Outputs Outputs Retentivity preset  8 192 byte Outputs Outputs Retentivity preset  Process image Inputs Outputs Outputs Outputs Retentivity preset  Process image Inputs Outputs Retentivity preset protect Retentivity preset	Data blocks	
Retentivity adjustable Retentivity preset Retentivity preset Retentivity preset Per priority class, max.  32 768 byte; Max. 2048 bytes per block  Address area  I/O address a	Number, max.	2 048; Number range: 1 to 16000
• Retentivity preset         Yes           Local data         • per priority class, max.         32 768 byte; Max. 2048 bytes per block           Address area           I/O address area           • Inputs         8 192 byte           • Outputs         8 192 byte           of which, distributed         — Inputs         8 192 byte           — Outputs         8 192 byte         Process image           • Inputs         8 192 byte         Process image           • Inputs, adjustable         8 192 byte         Process image           • Inputs, adjustable         8 192 byte         Process images           • Inputs, default         256 byte         Process images           • Outputs, default         256 byte         Process images           • Digital inputs         66         66           — Digital outputs         66         65           Subprocess images         max.         1; With PROFINET IO, the length of the user data is limited to 1600 bytes           Digital channels         65 536         65 536           — Inputs, of which central         256           Analog channels         — Outputs, of which central         256           • Inputs         4 096         4 096           <	● Size, max.	64 kbyte
Local data  • per priority class, max.  32 768 byte; Max. 2048 bytes per block  Address area  I/O address area  • Inputs • Outputs Outputs Outputs A 192 byte  - Outputs B 192 byte  Process image  • Inputs • Inputs • Outputs A 192 byte  • Outputs A 192 byte  Process image  • Inputs • Outputs B 192 byte • Outputs A 192 byte  • Outputs A 192 byte  • Outputs A 192 byte  • Outputs, adjustable A 192 byte • Outputs, adjustable A 192 byte  • Outputs, default A 256 byte  Default addresses of the integrated channels  — Digital inputs — Digital outputs A 66  Subprocess images  • Number of subprocess images, max.  1; With PROFINET IO, the length of the user data is limited to 1600 bytes  Digital channels  • Inputs — Inputs, of which central  • Outputs, of which central  • Outputs, of which central  • Outputs, of which central  • Inputs — Outputs, of which central  • Inputs — Inputs, of which central	Retentivity adjustable	Yes; via non-retain property on DB
Local data	Retentivity preset	Yes
Moddress area		
Inputs	• per priority class, max.	32 768 byte; Max. 2048 bytes per block
Inputs	A data = = = = = =	
Inputs     Outputs     Outputs     Outputs     of which, distributed     — Inputs     — Outputs     — Outputs     R 192 byte  Process image  Inputs     Outputs     R 192 byte  Process image  Inputs     Outputs     R 192 byte  Outputs     R 192 byte  Outputs     R 192 byte  Outputs     R 192 byte  Inputs, adjustable     R 192 byte  Outputs, adjustable     R 192 byte  Outputs, default     Sef byte  Inputs, default     Outputs, default     Outputs, default     Outputs, default     Outputs, default     Outputs, default     Outputs     R 192 byte  Inputs     Outputs, default     Outputs, default     Outputs, default     Outputs, default     Outputs, default     Outputs     Outputs, of which central     Outputs, of which central     Outputs     Outputs, of which central		
Outputs of which, distributed  Inputs Outputs  8 192 byte  8 192 byte  Process image  Inputs Outputs  8 192 byte  Outputs  8 192 byte  Outputs  8 192 byte  Outputs  8 192 byte  Outputs  Outputs  Inputs, adjustable Outputs, adjustable Outputs, default Outputs Objected the integrated channels  I; With PROFINET IO, the length of the user data is limited to 1600 bytes  Digital channels  Inputs Outputs Outputs Outputs Outputs, of which central		8 192 byte
of which, distributed  — Inputs — Outputs 8 192 byte  Process image  Inputs Outputs 8 192 byte  Outputs Outputs Inputs Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Outputs Official inputs Official inputs Official inputs Official outputs Outputs Outputs Outputs Outputs Outputs, of which central		
— Inputs		
Process image  Inputs Outputs Outputs Inputs, adjustable Outputs, adjustable Outputs, adjustable Outputs, default Outputs inputs Outputs Out		8 192 byte
Process image  Inputs Outputs Supression adjustable Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Outputs Official inputs Official inputs Official outputs Official outputs Official outputs Outputs Outputs Outputs Outputs Outputs Outputs Outputs Outputs, of which central Outputs, of which central Outputs, of which central Outputs Outputs, of which central Outputs, of which central Outputs Outputs, of which central Outputs Outputs, of which central Outputs, of which central Outputs, of which central	·	
<ul> <li>Inputs</li> <li>Outputs</li> <li>8 192 byte</li> <li>Outputs, adjustable</li> <li>8 192 byte</li> <li>Outputs, adjustable</li> <li>8 192 byte</li> <li>Outputs, adjustable</li> <li>8 192 byte</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Default addresses of the integrated channels</li> <li>— Digital inputs</li> <li>— Digital outputs</li> <li>66</li> <li>Subprocess images</li> <li>Number of subprocess images, max.</li> <li>1; With PROFINET IO, the length of the user data is limited to 1600 bytes</li> <li>Digital channels</li> <li>Inputs</li> <li>— Inputs, of which central</li> <li>Outputs</li> <li>— Outputs, of which central</li> <li>256</li> <li>Analog channels</li> <li>Inputs</li> <li>Inputs</li> <li>Outputs, of which central</li> <li>100 bytes</li> </ul>	·	0 102 8,10
Outputs Inputs, adjustable Inputs, adjustable Outputs, adjustable Inputs, default Outputs, default Outputs, default Outputs, default Outputs, default Outputs, default Outputs, default Outputs Official inputs Official outputs Official outputs Outputs Outputs Official outputs		8 192 byte
<ul> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Default addresses of the integrated channels</li> <li>— Digital inputs</li> <li>— Digital outputs</li> <li>66</li> <li>Subprocess images</li> <li>Number of subprocess images, max.</li> <li>1; With PROFINET IO, the length of the user data is limited to 1600 bytes</li> <li>Digital channels</li> <li>Inputs</li> <li>Outputs</li> <li>Outputs</li> <li>Outputs, of which central</li> <li>E56</li> <li>Analog channels</li> <li>Inputs</li> <li>Inputs</li> <li>Outputs, of which central</li> <li>Inputs</li> <li>Outputs, of which central</li> <li>Inputs</li> <li>Inputs</li> <li>Outputs, of which central</li> <li>Outputs</li> <li>Outputs</li> <li>Outputs</li> <li>Outputs, of which central</li> <li>Outputs</li> <li>Outputs</li></ul>		
<ul> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> <li>Outputs, default</li> <li>Default addresses of the integrated channels</li> <li>— Digital inputs</li> <li>— Digital outputs</li> <li>66</li> <li>Subprocess images</li> <li>Number of subprocess images, max.</li> <li>I; With PROFINET IO, the length of the user data is limited to 1600 bytes</li> <li>Digital channels</li> <li>Inputs</li> <li>— Inputs, of which central</li> <li>Outputs, of which central</li> <li>Analog channels</li> <li>Inputs</li> <li>— Outputs, of which central</li> <li>100</li> <li< td=""><td>·</td><td></td></li<></ul>	·	
<ul> <li>Inputs, default</li> <li>Outputs, default</li> <li>Default addresses of the integrated channels</li> <li>— Digital inputs</li> <li>— Digital outputs</li> <li>66</li> <li>Subprocess images</li> <li>Number of subprocess images, max.</li> <li>1; With PROFINET IO, the length of the user data is limited to 1600 bytes</li> <li>Digital channels</li> <li>Inputs</li> <li>— Inputs, of which central</li> <li>Outputs</li> <li>— Outputs, of which central</li> <li>4 5536</li> <li>— Outputs, of which central</li> <li>Ended the control of the user data is limited to 1600 bytes</li> </ul>		
Outputs, default  Default addresses of the integrated channels  — Digital inputs — Digital outputs  66  Subprocess images  Number of subprocess images, max.  1; With PROFINET IO, the length of the user data is limited to 1600 bytes  Digital channels  Inputs — Inputs, of which central  Outputs, of which central  Analog channels  Inputs — Inputs, of which central  Analog channels  Inputs — Inputs, of which central  Analog channels  Inputs — Inputs, of which central  Outputs, of which central  Outputs — Inputs, of which central		
Default addresses of the integrated channels  - Digital inputs 66 Subprocess images  • Number of subprocess images, max.  1; With PROFINET IO, the length of the user data is limited to 1600 bytes  Digital channels  • Inputs - Inputs, of which central • Outputs - Outputs, of which central  • Inputs - Inputs, of which central  • Outputs, of which central  • Inputs - Inputs, of which central		
- Digital inputs - Digital outputs 66 Subprocess images  • Number of subprocess images, max. 1; With PROFINET IO, the length of the user data is limited to 1600 bytes  Digital channels • Inputs - Inputs, of which central • Outputs - Outputs, of which central  • Inputs - Inputs, of which central  • Inputs - Inputs - Inputs, of which central  • Inputs - Inputs - Inputs, of which central  • Outputs - Inputs - Inputs, of which central  • Outputs - Inputs - Inputs, of which central  • Outputs - Inputs - Inputs, of which central	•	
— Digital outputs 66 Subprocess images  • Number of subprocess images, max. 1; With PROFINET IO, the length of the user data is limited to 1600 bytes  Digital channels  • Inputs  • Inputs  • Outputs, of which central 256  • Outputs, of which central 256  Analog channels  • Inputs  • Outputs, of which central 4096  — Inputs, of which central 64		66
Subprocess images  Number of subprocess images, max.  1; With PROFINET IO, the length of the user data is limited to 1600 bytes  Digital channels  Inputs  Inputs  Outputs, of which central  Outputs, of which central  Analog channels  Inputs  Inpu		
<ul> <li>Number of subprocess images, max.</li> <li>1; With PROFINET IO, the length of the user data is limited to 1600 bytes</li> <li>Digital channels</li> <li>Inputs</li> <li>Inputs, of which central</li> <li>Outputs</li> <li>Outputs, of which central</li> <li>Analog channels</li> <li>Inputs</li> <li>Inputs</li> <li>Inputs, of which central</li> </ul> 4 096 — Inputs, of which central 64		
● Inputs  — Inputs, of which central  • Outputs  — Outputs, of which central  256  — Outputs, of which central  256  Analog channels  ● Inputs  — Inputs, of which central  64	, ,	
— Inputs, of which central  Outputs 65 536  — Outputs, of which central  Analog channels  Inputs — Inputs, of which central  64	Digital channels	
<ul> <li>Outputs <ul> <li>Outputs, of which central</li> <li>Analog channels</li> <li>Inputs <ul> <li>Inputs</li> <li>Inputs, of which central</li> </ul> </li> <li>64</li> </ul></li></ul>	• Inputs	65 536
— Outputs, of which central 256  Analog channels  ● Inputs — Inputs, of which central 64	— Inputs, of which central	256
Analog channels  Inputs  Inputs, of which central  4 096  64	<ul><li>Outputs</li></ul>	65 536
● Inputs 4 096  — Inputs, of which central 64	<ul> <li>Outputs, of which central</li> </ul>	256
— Inputs, of which central 64	Analog channels	
	• Inputs	4 096
• Outputs 4 096	— Inputs, of which central	64
	Outputs	4 096

<ul><li>Outputs, of which central</li></ul>	64		
Hardware configuration			
Expansion devices, max.	0		
Number of DP masters			
Integrated	2; 1 DP and 1 DP (drive)		
• Via CP	2; for DP		
Number of operable FMs and CPs (recommended)			
• FM	8		
• CP, point-to-point	8		
• CP, LAN	8		
Rack			
• Racks, max.	1		
<ul> <li>Modules per rack, max.</li> </ul>	8		
Time of day			
Time of day Clock			
Hardware clock (real-time clock)	Yes		
battery-backed and synchronizable	Yes		
Deviation per day, max.	10 s; Typ.: 2 s		
Backup time	6 wk; At 40 °C ambient temperature		
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF		
Behavior of the clock following expiry of backup	Clock continues to run with the time at which the power failure		
period	occurred		
Operating hours counter			
Number	4		
Number/Number range	0 to 3		
Range of values	0 to 2^31 hours (when using SFC 101)		
Granularity	1 hour		
• retentive	Yes; Must be restarted at each restart		
Clock synchronization			
• supported	Yes		
• to MPI, master	Yes		
● to MPI, slave	Yes		
● to DP, master	Yes		
● to DP, slave	Yes; Only time-of-day slave		
• in AS, master	Yes		
• in AS, slave	Yes		
• on Ethernet via NTP	Yes; As client		
Digital inputs			
Digital inputs  Number of digital inputs	4		
of which, inputs usable for technological	4		
functions			

Input characteristic curve in accordance with IEC 61131, type 1	Yes
horizontal installation	
— up to 40 °C, max.	4
— up to 60 °C, max.	4
vertical installation	
— up to 40 °C, max.	4
Input voltage	
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
Input current	
• for signal "1", typ.	7 mA
for counter/technological functions	
— at "0" to "1", max.	10 μs; Typical
— at "1" to "0", max.	10 μs; Typical
Cable length	
• shielded, max.	1 000 m
Digital outputs	0
Number of digital outputs	8
of which high-speed outputs	8
Functions	For technology functions, e.g. high-speed cam switch signals
short-circuit protection	Yes
Response threshold, typ.  I implication of industries about a surplication of the	1 A
Limitation of inductive shutdown voltage to	48 V
Controlling a digital input  Switching capacity of the outputs	No
	5 W
on lamp load, max.  Load resistance range.	3 W
Load resistance range	48 Ω
• lower limit	4 kΩ
• upper limit	4 KS2
Output voltage	3 V; (2L+)
• for signal "0", max.	Rated voltage -2.5 V
• for signal "1", min.	Rateu voitage -2.5 v
Output current	0.5.4
• for signal "1" rated value	0.5 A
<ul> <li>for signal "1" permissible range for 0 to 60 °C, min.</li> </ul>	5 mA
<ul> <li>for signal "1" permissible range for 0 to 60 °C, max.</li> </ul>	0.6 A
• for signal "0" residual current, max.	0.3 mA
Parallel switching of 2 outputs	
• for increased power	No

<ul> <li>for redundant control of a load</li> </ul>	No
Switching frequency	
• with resistive load, max.	100 Hz
<ul><li>with inductive load, max.</li></ul>	0.2 Hz; to IEC 947-5-1, DC-13
● on lamp load, max.	100 Hz
horizontal installation	
— up to 40 °C, max.	4 A
— up to 60 °C, max.	3 A
all other mounting positions	
— up to 40 °C, max.	4 A
Integrated high-speed cams	
• Switching accuracy, (+/-)	70 μs
Cable length	
• shielded, max.	1 000 m
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Connectable encoders  • 2-wire sensor	No
• Z-Wire sensor	INU
2 Wile School	
Interfaces	
Interfaces Number of RS 422 interfaces	0
Interfaces	
Interfaces Number of RS 422 interfaces	0
Interfaces Number of RS 422 interfaces Number of other interfaces	0
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface	0 0
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated	0 0 Integrated RS 485 interface
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.	0 0 Integrated RS 485 interface RS 485
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated	0 0 Integrated RS 485 interface RS 485 Yes 200 mA
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.	0 0 Integrated RS 485 interface RS 485 Yes 200 mA
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Functionality	0 0 Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.  Functionality  • MPI  • DP master • DP slave	0 0 Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes Yes
Interfaces  Number of RS 422 interfaces  Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.  Functionality  • MPI  • DP master  • DP slave  • Point-to-point connection	0 0 Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes
Interfaces  Number of RS 422 interfaces  Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.  Functionality  • MPI  • DP master  • DP slave  • Point-to-point connection  MPI	0 0 Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes Yes No
Interfaces  Number of RS 422 interfaces  Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.  Functionality  • MPI  • DP master  • DP slave  • Point-to-point connection	0 0 Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes Yes
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Functionality  • MPI  • DP master  • DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services	O O Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes Yes Yes No
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.  Functionality  • MPI  • DP master  • DP slave  • Point-to-point connection  MPI  • Transmission rate, max.	O O Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes Yes No  12 Mbit/s
Interfaces Number of RS 422 interfaces Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max. Functionality  • MPI  • DP master  • DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services	O O Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes Yes Yes No
Interfaces  Number of RS 422 interfaces  Number of other interfaces  1st interface Interface type Physics Isolated Power supply to interface (15 to 30 V DC), max.  Functionality  • MPI  • DP master  • DP slave  • Point-to-point connection  MPI  • Transmission rate, max.  Services  — PG/OP communication	O O Integrated RS 485 interface RS 485 Yes 200 mA  Yes Yes Yes No  12 Mbit/s

— S7 communication	Yes
— S7 communication  — S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
DP master	
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>Equidistance mode support</li> </ul>	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
<ul><li>Transmission rate, max.</li></ul>	12 Mbit/s
Automatic baud rate search	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
<ul> <li>Global data communication</li> </ul>	No
<ul><li>— S7 basic communication</li></ul>	No
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	No

<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave</li> </ul>	Yes
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2nd interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
• MPI	No
DP master	Yes; DP(DRIVE)-Master
DP slave	No
<ul> <li>Point-to-point connection</li> </ul>	No
DP master	
Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	64
Services	
<ul> <li>PG/OP communication</li> </ul>	No
— Routing	No
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	No
<ul> <li>Equidistance mode support</li> </ul>	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	No
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— DPV1	No
Address area	
— Inputs, max.	1 024 byte
— Outputs, max.	1 024 byte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
• GSD file	http://support.automation.siemens.com in Product Support area
• Transmission rate, max.	12 Mbit/s
3rd interface	

Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
Integrated switch	Yes
Number of ports	2
Automatic detection of transmission speed	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Media redundancy	
<ul><li>supported</li></ul>	Yes
<ul> <li>Switchover time on line break, typically</li> </ul>	200 ms; PROFINET MRP
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Functionality	
• MPI	No
DP master	No
<ul><li>DP slave</li></ul>	No
<ul> <li>PROFINET IO Controller</li> </ul>	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
<ul> <li>Number of HTTP clients</li> </ul>	5
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
<ul> <li>Number of connectable IO devices, max.</li> </ul>	128
Max. number of connectable IO devices for RT	128
— of which in line, max.	128
<ul> <li>Number of IO Devices with IRT and the option "high performance", max.</li> </ul>	64
— of which in line, max.	64
Shared device	Yes
Prioritized startup	Yes
— Number of IO Devices, max.	32
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Maximum number of IO devices that can be activated/deactivated at the same time.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
— Max. number of IO devices per tool	8
Device replacement without swap medium	Yes
• Send cycles	250 μs, 500 μs, 1 ms, 2 ms, 4 ms

Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
<ul> <li>Open IE communication</li> </ul>	Yes; Via TCP/IP, ISO on TCP, and UDP
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<ul> <li>User data consistency, max.</li> </ul>	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
<ul> <li>Open IE communication</li> </ul>	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>Number of IO controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
<ul> <li>User data per submodule, max.</li> </ul>	1 024 byte
Open IE communication	
Number of connections, max.	16
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; Via PROFIBUS DP or PROFINET interface

Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
User data per job, max.	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• As client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5-compatible communication	
• supported	Yes; via CP and loadable FC
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	16
<ul> <li>Data length for connection type 01H, max.</li> </ul>	1 460 byte
<ul> <li>Data length for connection type 11H, max.</li> </ul>	32 768 byte
<ul> <li>Several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	16
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	16
— Data length, max.	1 472 byte
Web server	
• supported	Yes
<ul> <li>Number of HTTP clients</li> </ul>	5
<ul> <li>User-defined websites</li> </ul>	Yes

Number of connections	
• overall	32
usable for PG communication	31
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>Adjustable for PG communication, min.</li> </ul>	1
— Adjustable for PG communication, max.	31
<ul> <li>usable for OP communication</li> </ul>	31
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	31
<ul> <li>usable for S7 basic communication</li> </ul>	30
— Reserved for S7 basic communication	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	30
<ul> <li>usable for S7 communication</li> </ul>	16
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>Adjustable for S7 communication, min.</li> </ul>	0
<ul> <li>Adjustable for S7 communication, max.</li> </ul>	16
<ul> <li>Max. total number of instances</li> </ul>	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4; without continuation
Status/control	
Status/control variable	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
	14
— of which control variables, max.	
Forcing	
Forcing  • Forcing	Yes
Forcing	Yes Inputs, outputs 10

Diagnostic buffer	
• present	Yes
Number of entries, max.	500
— can be set	No
— Of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
— can be set	Yes; From 10 to 499
— preset	10
Service data	
Can be read out	Yes
Interrupts/diagnostics/status information	
Alarms	
• Alarms	No
Diagnostic messages	
Diagnostic functions	No
Diagnostics indication LED	
<ul> <li>Status indicator digital output (green)</li> </ul>	Yes
<ul> <li>Status indicator digital input (green)</li> </ul>	Yes
Galvanic isolation	
Galvanic isolation digital inputs	
<ul> <li>between the channels and the backplane bus</li> </ul>	Yes
Galvanic isolation digital outputs	
• between the channels and the backplane bus	Yes
Permissible potential difference	
between different circuits	75V DC/60V AC
Isolation	
Isolation checked with	500 V DC
Ambient conditions	
Ambient temperature in operation	
• Min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes
programming	
Command set	see instruction list
<ul> <li>Nesting levels</li> </ul>	8
<ul><li>System functions (SFC)</li></ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	

— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	640 g
loot modified.	40.00.0045