# **Double Edge Clamps** • machinable chucks



# **Product Description**

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpiece against a stop.

The chucks can be machined to the needed workpiece contour. The locking plate is needed only for this machining, not for the workpiece clamping.

### Material

# Body

Aluminium Al

· Case-hardened steel, blackened

#### Screw

steel

# Locking plate

Aluminium Al

### **Assembly**

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

#### More information

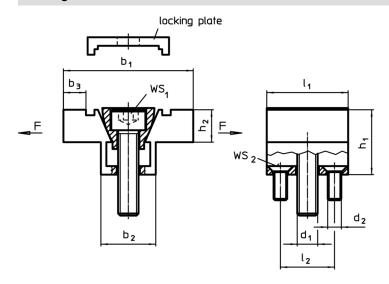
#### **Accessories**

T-nuts EH 23010. have to be purchased separately.

### **Further products**

• Nuts for T-Slots, DIN 508

# **Drawing**



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# **Order information**

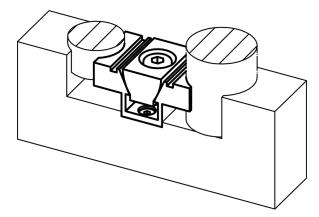
Dimensions									WS <sub>1</sub>	WS <sub>2</sub>	Clamping	Tightening	I	Art. No.
b <sub>1</sub>	b <sub>2</sub>	b <sub>3</sub> 1)	h <sub>1</sub>	h <sub>2</sub>	l <sub>1</sub>	l <sub>2</sub>	d₁	d <sub>2</sub>			force	torque	_	
		~3									max.	max.		
[mm]									[mm]	[mm]	[kN]	[Nm]	[g]	
50.8	20.8	9.9	25.4	12.7	31.8	20.6	M8	M4	6	2.5	8.9	14.5	128	23251.0108

<sup>1)</sup> machinable material allowance



www.halder.com Page 1 of 2 Published on: 8.7.2022

# **Application example**



# Compliance

### **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863

### Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 10.06.2022

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### Does not contain Proposition 65 substances

No Proposition 65 substances included https://www.P65Warnings.ca.gov/

### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



www.halder.com Page 2 of 2

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