

Thread milling cutter solid carbide TiAlN 2xD (G) straight shank HA

ATORN®



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	90	70	60	70	60	140	140	135	135	120	120	135	120	50	30	25	25		

Art. no.	13496 654
Cutting material	VHM
Surface	TiAlN
Hole type	Clearance/blind hole ≤ 2xD
Coolant supply	External
Tool holding device	HA parallel shank
Cutting edge diameter	10 mm
Number of thread starts per inch	19
Length	73 mm
Effective length of thread milling	30 mm
Shaft diameter	10 mm
Number of cutting edges	4 PCS
f steel 1000	0.16 mm/r

EAN-Code

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