

CPMT indexable insert, finishing FP WP15CT

ISO P CVD coating



Application:

For longitudinal turning and facing with low cutting depths in favourable cutting conditions

Advantage:

- Very high level of hardness and wear resistance, for high service life requirements with favourable cutting conditions
- very positive chip breaker, ensures ideal chip breaking with small cutting depths



Art. no.	17685029
Brand	WIDIA
Manufacturer Part Number	4170019
Shape of indexable insert ISO	C
Clearance angle of indexable insert ISO	P
Tolerance class of indexable insert ISO	M
Indexable insert type ISO	T
Size of indexable insert ISO	09
Thickness of indexable insert ISO	T3
Corner radius of indexable insert ISO	08
Coating	CVD
Carbide type area ISO	P
Chip breaker code	FP
Carbide type ISO	P15
ISO name	CPMT 09T308-FP
ISO-Code Rotating	CPMT 09T308
min./max. ap	0,3-1,5 mm
f min./max.	0,05-0,2 mm/U
Carbide type	WP15CT
Material to be processed	Steel, Cast iron
Min./max. Vc in steel	110-440 m/min
Machining conditions for indexable insert	Good
Harmonized System Code	82090020
Number of pieces per packet	10 PCS
Gross Weight	0.004 kg

